

PANTERA SPECIFICATIONS

Revised Jan. 2, 1972

WHEELS AND TIRES

Tire Pressure -- See placard on vehicle

Wheel Nut Torque -- 43-58 Ft. Lbs.

BRAKES

Caliper Mounting Bolt Torque -- 36-44 Ft. Lbs.

Rotor: Thickness -- New

Min. Thickness after wear or refinishing

Permissible Run-Out -- .004-.006 Ins.

Pads: Min. Brake Pad Lining Thickness
Before Replacement -- 5/64 In.

STEERING

Steering Gear Mounting Bolts -- 20 Ft. Lbs.

Tie Rod Ends -- 43 Ft. Lbs.

Pinion Bearing Preload -- .002-.005 Grush

Rack Yoke Clearance -- .002-.005

WHEEL ALIGNMENT*

	<u>Front</u>	<u>Rear</u>
Caster**	$3^{\circ} \begin{smallmatrix} \pm 1^{\circ} \\ - 0^{\circ} \end{smallmatrix}$	0
Camber	$0^{\circ} \begin{smallmatrix} \pm 1/8^{\circ} \end{smallmatrix}$	$-1/2^{\circ} \begin{smallmatrix} \pm 1/8^{\circ} \end{smallmatrix}$
Toe-In	$1/8'' \begin{smallmatrix} \pm 0 \end{smallmatrix}$	$1/8'' \begin{smallmatrix} \pm 1/16 \\ - 0 \end{smallmatrix}$

* At Static Loaded Height measured from center of lower A-frame inner bolt to ground -- Front - $7.1/4 \begin{smallmatrix} \pm 3/8 \end{smallmatrix}$, Rear - $6.7/8 \begin{smallmatrix} \pm 3/8 \end{smallmatrix}$

** Built-In - Non-Adjustable

FRONT SUSPENSION

Upper Ball Joint to Spindle -- 36 Ft. Lbs.

Upper Ball Joint to A-Frame -- 50 Ft. Lbs.